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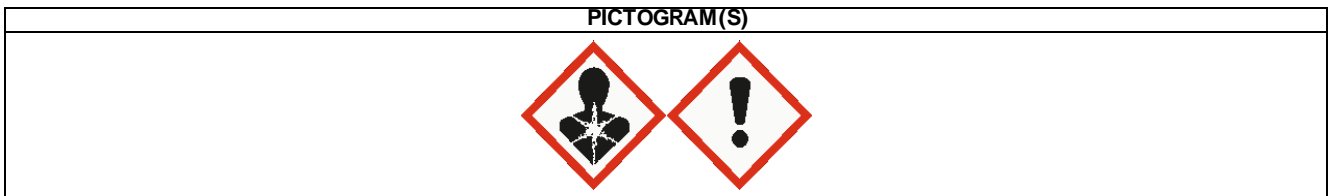
1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 272 Threadlocker High Str/High Temp **IDH number:** 232550
Product type/use: Anaerobic Adhesive **Item number:** 27285
Restriction of Use: None identified **Region:** United States
Company address: **Contact information:**
 Henkel Corporation Telephone: +1 (860) 571-5100
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
WARNING:	CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION. SUSPECTED OF CAUSING CANCER. MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	2



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
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IDH number: 232550

Product name: 272 Threadlocker High Str/High Temp

Bisphenol A, 2-EO dimethacrylate	41637-38-1	60 - 80
Maleimide resin	3006-93-7	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	1 - 5
Cumene hydroperoxide	80-15-9	1 - 5
Silica, amorphous, fumed, cryst.-free	112945-52-5	1 - 5
Cumene	98-82-8	0.1 - 1
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of nitrogen. Oxides of carbon. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Keep container dry.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Bisphenol A, 2-EO dimethacrylate	None	None	None	None
Maleimide resin	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Cumene hydroperoxide	None	None	1 ppm (6 mg/m ³) TWA (SKIN)	None
Silica, amorphous, fumed, cryst.-free	3 mg/m ³ TWA Respirable particles. 10 mg/m ³ TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m ³ TWA 50 MPPCF TWA Total dust. 5 mg/m ³ TWA Respirable fraction. 15 mg/m ³ TWA Total dust. 15 MPPCF TWA Respirable fraction.	None	None
Cumene	5 ppm TWA	50 ppm (245 mg/m ³) PEL (SKIN)	None	None
1-Acetyl-2-phenylhydrazine	None	None	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Butyl rubber gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Natural rubber gloves. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Red
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 5 mm hg (80 °F (26.7 °C))
Boiling point/range:	Not available.
Melting point/range:	Not available.
Specific gravity:	1.11
Vapor density:	Not available.
Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.19 %; 2.08 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Hazardous polymerization may occur in the presence of excess peroxides and metals contamination.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating vapors.
Incompatible materials:	Reducing agents. Strong alkalis. Strong acids and oxidizing agents. Other polymerization initiators. No data available.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	Causes skin irritation. May cause allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Acute inhalation product toxicity: The substance or mixture has no acute inhalation toxicity.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Bisphenol A, 2-EO dimethacrylate	None	Allergen, Irritant
Maleimide resin	None	No Target Organs
Hydroxyalkyl methacrylate	None	Irritant, Allergen
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Silica, amorphous, fumed, cryst.-free	None	No Data
Cumene	Oral LD50 (Rat) = 2.91 g/kg Oral LD50 (Rat) = 1,400 mg/kg	Central nervous system, Irritant, Lung
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Bisphenol A, 2-EO dimethacrylate	No	No	No
Maleimide resin	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Cumene hydroperoxide	No	No	No
Silica, amorphous, fumed, cryst.-free	No	No	No
Cumene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No
1-Acetyl-2-phenylhydrazine	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
DOT Hazardous Substance(s): alpha,alpha-Dimethylbenzylhydroperoxide

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 11

Prepared by: Product Safety and Regulatory Affairs

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